



INSTALLATION INSTRUCTIONS: SHT2TACOBRSST - '05+ Tacoma Rear Shock Set

iShock Truck, Jeep and SUV products are designed for off-road use only. It is recommended by iShock that the installation of all products and components be performed by a certified mechanic with extensive off-road suspension knowledge and experience. iShock products may void vehicle warranties so iShock highly recommends checking with your local dealer or warranty provider before installation. Although every effort has been made to improve or maintain proper vehicle geometry, it should be noted that the installation of many of the iShock components will alter the vehicles handling characteristics, height and center of gravity which may, in some cases, increase the chance of a roll over incident.

Due to the abusive nature of off-road driving and racing, iShock has no implied or expressed product warranty or guaranty.

iShock reserves the right to modify product designs and specifications without notice and without obligation to modify any product previously manufactured.

By the installation and use of this product you are assuming all risk, responsibility and liability as well as accepting the conditions noted above.

Step 1 **SAFETY FIRST!** Please make sure the vehicle is on flat level ground with the parking brake engaged and wheels chocked. If installation requires the vehicle to be lifted, be sure to use jack stands. And as always, **WEAR SAFETY GLASSES!**

Please be sure to read this entire guide, start to finish, before beginning the installation process. If at anytime you have questions, please feel free to contact an iShock technician for assistance.

Step 2 With the vehicle still on the ground loosen the 14mm upper nut on the stock shock while holding the shaft with a 5mm wrench.

Step 3 **Very important:** Place blocks in front and behind the front tires! Using a floor jack, raise the rear end until the tires leave the ground. Place jack stands under the frame and lower the jack gently until the vehicle is stable on the stands.

Step 4 Remove the stock lower mount bolt and nut with 18mm sockets and / or wrenches. This hardware will be reused. Remove the stock shock.

Step 5 Install your new iShocks by reversing the removal process. Only one bushing should be on the stud when installing. Place the second bushing on the stud on top of the frame once the shock is in place. Hand tighten the lock nut.

Step 6 Using the stock nuts and bolts, tighten the lower shock hardware to 75 ft. lbs. Raising or lowering the rear of the truck may make alignment of the lower eyelet easier.

Step 7 Lower the truck to the ground and tighten the top shock nut gently. This nut should only be snug enough that you can not move the top washer by hand. Overtightening will ruin the nut and in some cases stress the top stud resulting in premature failure.

Step 8 Recheck all hardware after your first test drive.